



Test & Calibration

- electrical -



Satio

U1i,U1a,U_1



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1 Go/NoGo Testing

This Go/NoGo testing can be carried out in two alternative ways, with an:

- Antenna Coupler
- Direct Line

For more information on Antenna Coupler and Direct Line testing, refer to 1220-1336: Generic Repair Manual – electrical, section ‘Setup Go/NoGo Test’!

For part no’s on the equipment below, refer to the ‘Tools Catalogue/Matrix’!

1.1 Antenna Coupler

The following equipment has to be used:

- Rohde & Schwartz RF Shield Package
 - Rohde & Schwartz RF Shield Box
 - Rohde & Schwartz RF Coupler
 - Grid Positioning Holder
- RF Test Cable Flexible 1M
- RF Adapter for RF Shield Box

GSM-850/900/1800/1900

WCDMA-850/900/1900/2100

Put the grid positioning holder with its reference point in position **A15** and place the phone as shown in the adjacent picture.





Go/NoGo Testing

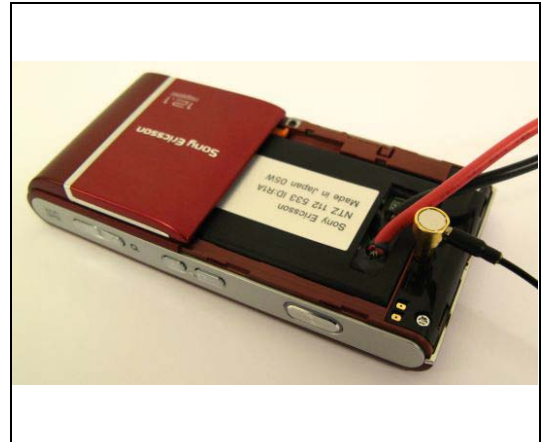
1.2 Direct Line

The following equipment has to be used:

- RF Test Cable Flexible 1M
- RF Probe
- Dummy Battery with external power supply and cables (if not using a fully charged battery)

Connect the RF Probe as shown in the adjacent picture.

To get access to the RF connector on the PBA, refer to 1230-3684: U1 Working Instructions, section 3.1!





Go/NoGo Testing

Follow the directions stated in 'Go/NoGo Test Script Parameters' to be found in 1220-1336: Generic Repair Manual – electrical, together with the 'Attenuation Factors' below!

This phone is available as two versions, U1i and U1a, including the following bands:

U1i:

GSM-850/900/1800/1900

WCDMA-900/2100

U1a:

GSM-850/900/1800/1900

WCDMA-850/1900/2100



1.3 Attenuation Factors

The attenuation values listed below in 1.3.1 and 1.3.2 are valid only when the equipment listed on the previous pages is being used!

1.3.1 Loss Values – Antenna Coupler

Band	Channel	Attenuation			
		U1i		U1a	
		Rx	Tx	Rx	Tx
GSM 850	Low	7.50	11.11	7.50	11.11
	Mid	4.00	9.98	4.00	9.98
	High	5.00	8.87	5.00	8.87
GSM 900	Low	5.00	4.89	5.00	4.89
	Mid	5.00	3.48	5.00	3.48
	High	4.00	3.04	4.00	3.04
GSM 1800	Low	11.00	11.78	11.00	11.78
	Mid	10.00	10.67	10.00	10.67
	High	10.00	10.42	10.00	10.42
GSM 1900	Low	10.00	10.48	10.00	10.48
	Mid	9.00	9.97	9.00	9.97
	High	9.00	10.34	9.00	10.34
WCDMA 850	Low	-	-	4.00	7.86
	Mid	-	-	4.00	6.35
	High	-	-	4.50	6.49
WCDMA 900	Low	5.00	5.91	-	-
	Mid	4.00	4.83	-	-
	High	5.00	4.35	-	-
WCDMA 1900	Low	-	-	8.00	11.07
	Mid	-	-	6.00	9.95
	High	-	-	7.00	9.53
WCDMA 2100	Low	17.50	10.13	17.50	10.13
	Mid	19.50	9.21	19.50	9.21
	High	20.00	9.79	20.00	9.79



Go/NoGo Testing: Attenuation Factors

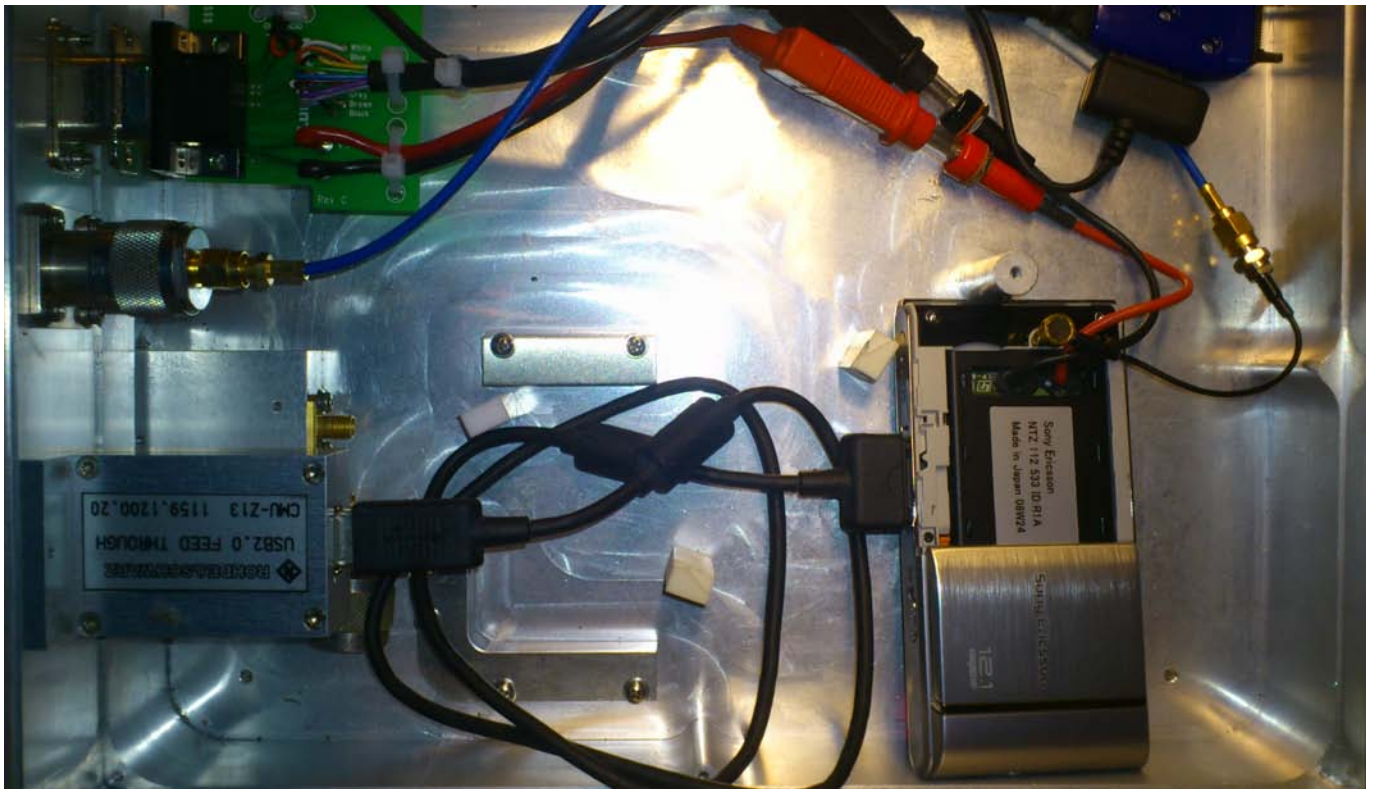
1.3.2 Loss Values – Direct Line

Band	Channel	Attenuation	
		Rx	Tx
GSM 850	All	0.8	0.8
GSM 900	All	0.8	0.8
GSM 1800	All	1.3	1.3
GSM 1900	All	1.3	1.3
WCDMA 850	All	1.3	1.3
WCMA 900	All	0.8	0.8
WCDMA 1900	All	1.5	1.5
WCDMA 2100	All	1.5	1.5



2 SERP Calibration

2.1 UMTS & GSM Calibration Setup



For authorized centers only!

Connect and set-up in accordance with the picture above!

Connect the RF Probe to the phone's PBA by following the instructions of section 1.2!

- * The phone can be supplied with power in two different ways by using old SERP
 - a fully charged standard battery with the standard battery cover
 - a dummy battery, battery cover (if necessary) and an external power supply with output voltage/current set to 3.8VDC/2.0 A
- * The phone can be supplied with power in one way by using SERPII
 - a dummy battery, battery cover (if necessary) and an external power supply

For part no's on the equipment above, refer to the 'Tools Catalogue/Matrix'!



SERP Calibration

2.2 Calibration Procedure

A test program must be loaded into the phone before starting the calibration procedure!

After completed calibration the phone must be re-customized with signaling software!

2.2.1 Test Program (ETP) Flashing

The ETP flashing into the phone is done as follows:

1. Attach a fully charged battery to the phone.
2. Open the Emma application and log in.
3. Check that the phone is powered off.
4. Press and hold the 'Send' key down and connect the phone to the USB flash cable.
Release the 'Send' key when the USB icon appears on the Emma screen.
5. Select the 'U1 ETS' protocol and follow the on-screen instructions.

The display of the phone will usually become blank when the ETP is installed.

2.2.2 Calibration Instructions Old SERP

For complete and detailed user instructions, refer to the SERP User's Manual to be found in the SERPINFO.htm file located on the computer desktop (after installation of SERP).

Important: To make SERP recognize the USB port, the phone must be connected and manually started before the normal start procedure! Also notice that the SEPI box is not used with this phone! The phone is connected with a data cable only.

Start the SERP program by double-clicking on the **RepairManager.exe** icon on the desktop:

1. Click on the **Settings** button in the SERP window to verify that the test instrument, GPIB address and the COM port matches the SERP settings.
2. Click on the **Station Setup** tab and select **Cable RF Connection-Calibration** drop-down window.
3. Click on **Apply** and then the **OK** button.
4. Enter (or scan) the IMEI number of the phone to be calibrated into the **Enter IMEI** box of the SERP window and click on the **Load** button.
5. In the SERP window, check the **Calibration** box.
6. Connect the phone to the test instrument as shown in the *Calibration Setup*.
7. Connect the Data cable to the system connector of the phone.
8. Click on the **Start Test** button in the SERP window to start the calibration and the phone will automatically power up.
9. Monitor the progress of the calibration by viewing the information presented in the **Test Manager** window.

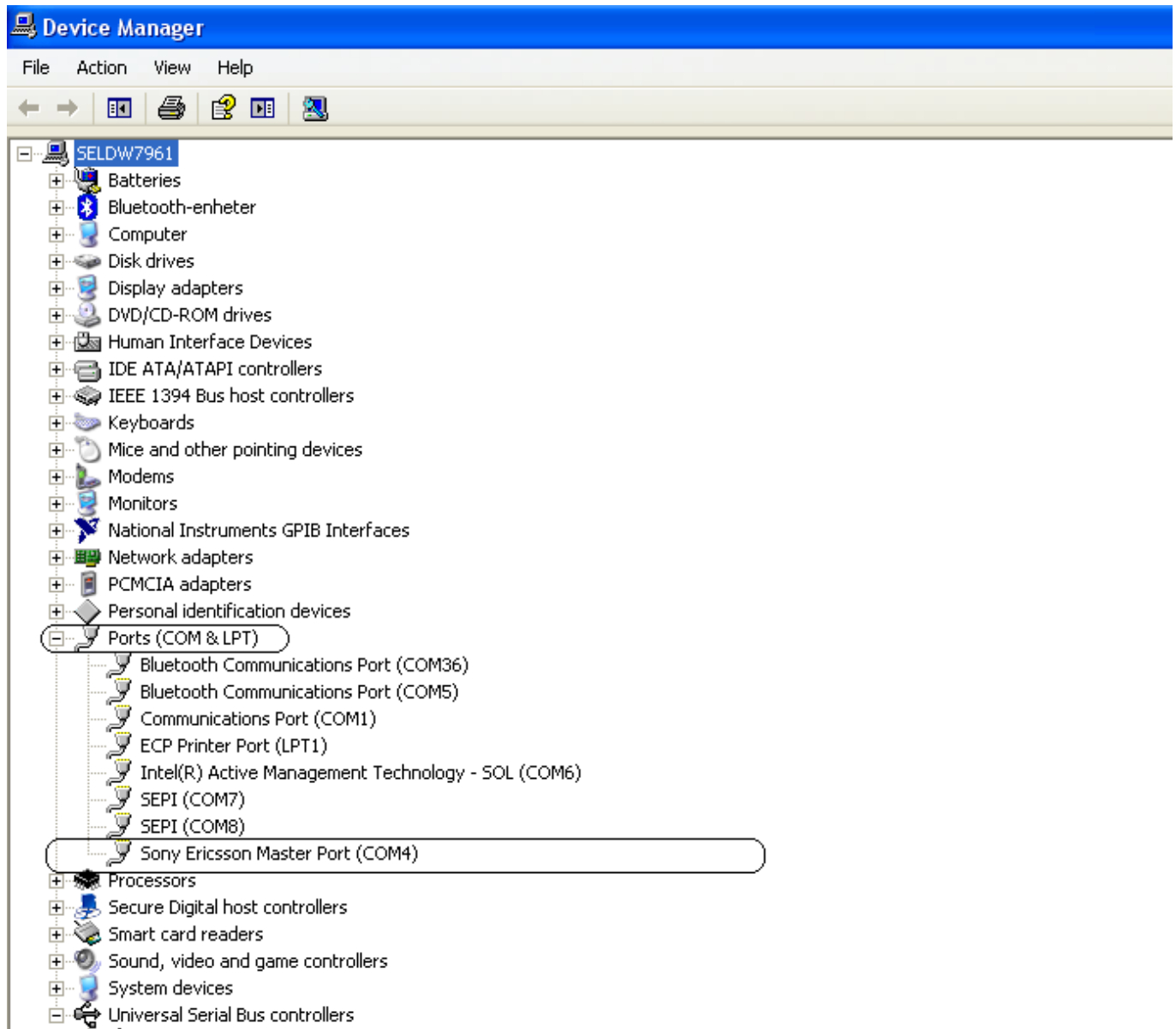
If the calibration fails, troubleshoot according to the *1234-5678 Troubleshooting Guide – electrical*.



2.2.3 Calibration Instructions SERPII

Start the SERP II program by double-clicking on the **SERP II.exe** icon on the desktop:

1. Click on the **Repair Manager Tab** and enter (or scan) the IMEI number of the phone to be calibrated into the **IMEI** box.
2. Select test: **Calibration**, and **Cable in Shield Box** in the Coupler drop down box
3. Check the **Settings tab** verify that the test instrument, GPIB address and the COM port matches the SERP settings. DUT address is here **Sony Ericsson Master Port**.





4. Connect the phone to the test instrument as shown in the *Calibration Setup*.
5. Click on the **Start Test** button in the main window to start the calibration.
6. After some time a notification pop up. Follow the instructions.
7. Monitor the progress of the calibration by viewing the information presented in the **Result tab**.

If the calibration fails, troubleshoot according to the *1234-5678 Troubleshooting Guide – electrical*.

2.2.4 Re-Customization

To be able to use the phone after completed calibration the appropriate signaling code for the desired operator has to be reloaded.

If applicable, a Content Refresh has to be done

Refer to *1230-3688 U1 Customization* for more details on Customization.



3 Revision History

Rev.	Date	Changes / Comments
1	2009-Dec-02	Initial release
2	2010-Jan-20	Updated with calibration setup
3	2010-Feb-23	Updated with explanation how to recognize USB port
4	2012-Marts-23	Updated with SERPII.